

# KOMATSU

## PC4000-11 Loading Shovel PC4000-11 Backhoe

### ENGINE POWER

1400 kW / 1875 HP @ 1800 rpm

### OPERATING WEIGHT

398 – 409 ton / 877,300 – 901,500 lb

### SHOVEL CAPACITY

22 m<sup>3</sup> 29 yd<sup>3</sup> SAE 2:1 heaped

### BACKHOE CAPACITY

22 m<sup>3</sup> 29 yd<sup>3</sup> SAE 1:1 heaped

**PC**  
**4000**

HYDRAULIC EXCAVATOR



# WALK-AROUND



## ***Quality in Manufacturing***

Commitment to „Quality and Reliability“

- Quality management ISO 9001
- Environmental management ISO 14001
- Occupational health and safety management system BS OHSAS 18001:2007
- High consistent quality through continuous investment in personnel, design and manufacturing systems and processes

## ***Powerful Diesel Engine***

Komatsu SDA16V160E-3 engine

- Rated 1400 kW at 1800 rpm
- SCR system (selective catalytic reduction)
- Electronic engine management
- Low engine emission levels EPA Tier 4
- Time saving Engine Oil Management System; Reserve Oil Supply and Eliminator Oil Filter System
- Higher fuel efficiency
- Extended service intervals

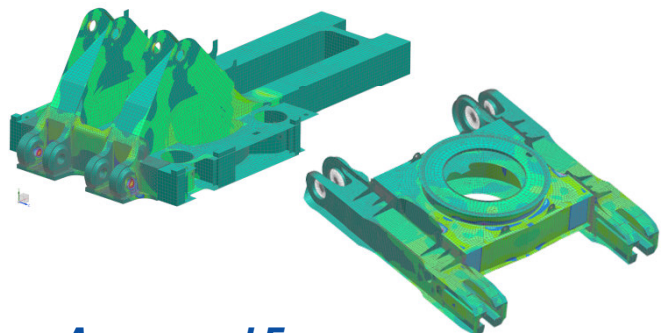
## ***Reliability and Durability***

Long life and low operating cost by design

- Robust structural design developed from field experience and finite element analysis

## ***Undercarriage***

- Large diameter rollers, idlers and sprockets
- Large surface area and extensive precision hardening of all engaging components reduce track wear
- Hardened track link pin bores



## ***Access and Egress***

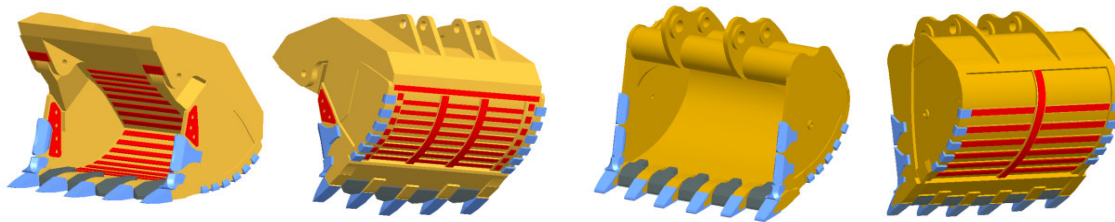
- 45° primary access and egress stairways
- 45° access swing stairway
- 3 emergency egresses
  - cab and machinery house
  - (two pieces flip down solid anti slip steel ladder)
  - machinery house escape
- Illuminated accesses and egresses



## Productivity

Designed for more tons per hour

- Powerful digging forces
- Ease of bucket filling
- Proven attachment design
- All cylinders mounted in the shadow of the attachment for protection
- Various buckets and wear packages to suit all material densities and properties



### MATCHES

150 to 240 U.S. ton TRUCKS

### OPERATING WEIGHT

Shovel 398-403 ton  
877,300-888,100 lb

Backhoe 404-409 ton  
890,700-901,500 lb

### BUCKET CAPACITY

Shovel 22 m<sup>3</sup> 29 yd<sup>3</sup>  
Backhoe 22 m<sup>3</sup> 29 yd<sup>3</sup>

## Advanced Hydraulics

Extended reliability and precise control

- Comprehensive monitored filtration
- Simple open circuit hydraulic system with high efficiency swing out oil coolers

## Large Comfortable Cab

Comfortable for the whole day

- Komatsu low noise cab on multiple viscous mounts for reduced noise and vibration
- Large volume cab with full height front window
- Comprehensive climate control with pressurised filtered air ventilation and air conditioning
- High specification multi-adjustable air suspension seat plus trainer seat
- Well elevated operator position giving good all round view
- Large wash wiper covers windshield area for excellent visibility

## Easy and Safe Maintenance

Simple, common-sense design provides easy access to all major components

- Generous access to all major service points from machinery house floor level
- Enclosed, walk-in machinery house with partition wall separating engine from pump area
- Automatic central lubrication
- KOMTRAX Plus electronic monitoring system providing real time information about the operating status of the machine
- Ground-level access to hydraulically powered swing down service arm with Wiggins connections
- Acknowledges EMESRT design philosophies

# SPECIFICATIONS



## DIESEL DRIVE

Tier 4 engine:  
 Model ..... Komatsu SDA16V160E-3  
 Type ..... 4-cycle, water-cooled, direct injection  
 Aspiration ..... Turbocharged and aftercooled  
 Number of cylinders ..... 16  
 Rated power ..... 1400 kW 1875 HP @ 1800 rpm  
 (SAE 1995/J1349)  
 Governor ..... All-speed, electronic  
 The integrated engine oil and filter system combining the oil stabilising systems, Reserve and Eliminator oil filter extends the oil change interval up to 1.000 hours. The high capacity Mesabi engine radiators are cooled by a hydraulically driven fan for superior cooling efficiency.  
 The Engine meets EPA T4 final low emissions level by using Selective Catalytic Reduction and High Pressure Common Rail Injection System.



## ELECTRIC SYSTEM (Diesel Version)

System ..... 24 V  
 Batteries (series/parallel) ..... 2 x 2 x 12 V  
 Alternator ..... 260 A  
 Standard working lights ..... 14 LED lights  
 Standard service lights ..... throughout the platform  
 incl. emergency egresses and stairways



## UNDERCARRIAGE

Track adjustment ..... Automatic hydraulic type  
 Number of track shoes ..... 49 each side  
 Number of top rollers ..... 3 each side  
 Number of bottom rollers ..... 7 each side



## TRAVEL AND BRAKE SYSTEMS

Travel control ..... 2 foot pedals  
 Gradeability ..... Up to 50 %  
 Travel speed (maximum) ..... 2,1 km/h 1.3 mph  
 Service brake ..... Hydraulic brake  
 Parking brake ..... Wet, multiple-disc



## SWING SYSTEM

Hydraulic motors and drives ..... 2  
 Swing brake, service ..... Hydraulic brake  
 Swing brake, parking ..... Wet, multiple-disc  
 Swing ring teeth ..... External  
 Swing speed (maximum) ..... 4.0 rpm



## HYDRAULIC SYSTEM

The power train consists of one main drive. One gearbox drives four identical pumps which draw hydraulic oil from an unpressurised hydraulic tank. Open circuit hydraulics provide maximum cooling and filtering efficiency.

Rated flow (total output) ..... 4.140 ltr/min / 1,096 gpm  
 Relief valve setting ..... 310 bar / 4,495 psi  
 Swing flow rate ..... 1.590 ltr/min / 420 gpm  
 High pressure in line filters ..... 200 microns  
 one per pump located at the valve blocks

Full flow return line filters ..... 10 microns  
 at head of hydraulic tank

Case drain/by-pass return line filters ..... 3 microns  
 The four-circuit system features a load-limiting governor with oil delivery summation to the working circuits and incorporates pressure cut-off control. Hydropilot prioritises hydraulic flow giving smooth hydraulic response, simple hydraulic system layout, and a reduced number of components. The hydraulic system includes large swing-out vertical air-to-oil hydraulic coolers with temperature-regulated hydraulically driven fans.



## AUTOMATIC CENTRALISED LUBRICATION

Two hydraulically powered Lincoln single line automatic lubrication systems are provided as standard, complete with time and volume variable controls. The central lube grease system is supplied from a refillable 200 litre (53 gal.) barrel. A second, identical system supplies open gear lubricant to the swing ring teeth through a lube pinion. Replenishment of the containers is through the Wiggins connections on the service arm.



## SERVICE CAPACITIES

Hydraulic oil tank ..... 3.900 ltr / 1,030 U.S. gal  
 Hydraulic system ..... 5.900 ltr / 1,559 U.S. gal  
 Fuel ..... 6.910 ltr / 1,826 U.S. gal  
 Engine coolant ..... 475 ltr / 125 U.S. gal  
 Engine oil ..... 290 ltr / 77 U.S. gal  
 Reserve engine oil make up tank ..... 460 ltr / 122 U.S. gal  
 DEF (diesel exhaust fluid) tank ..... 587 ltr / 155 U.S. gal

## OPERATOR CAB

The large and comfortable cab is mounted on 18 viscous damping pads and sound insulated. The cab has automatic climate control and is pressurised. The operator's seat is air suspended, electrically heated and has a lap seat belt and offers multiple adjustments. The trainer seat is also equipped with a seat belt. Low-effort joystick controls are electro-hydraulic with foot controls for front shovel clam, crawler and swing brake. Full instrumentation, KOMTRAX Plus and an AM/FM radio with MP3 ready CD player with AUX in is fitted. The windshield wash wiper has two speeds and intermittent operation. Amenities include a refrigerator and storage cabinets. Powered and heated mirrors are adjusted from inside the cab. External metal sun blinds on the cab side window and internal roller blinds on all windows are standard. The left hand window is an emergency exit. All windows are tinted parsol green. The front window is a 19mm thick impact resistant window. A walkway is mounted in front of cabin.

Major cab engineering standards are:

- ISO 3449 Falling Objects Protection Structure (FOPS)
- ISO 6396 Noise in operator's cab is max. 75 dB(A)
- ISO 2631-1 Whole body vibration and shock below 0,5 m/s<sup>2</sup>
- ISO 5349-1 Hand-lever vibration lower than 2,5 m/s<sup>2</sup>
- ISO 10263-4 Heating and air conditioning second heater or air conditioner as option

## KOMTRAX PLUS HEALTH MONITORING SYSTEM

KOMTRAX Plus is designed for Komatsu mining equipment to provide real time information about the operating status of the machine via a coloured display. The integrated digital storage provides a full event history and trend data, which can be downloaded by laptop. Optionally available are W-LAN or Orbcomm satellite transmission (check for availability in your territory).

## OPERATING WEIGHTS (APPROXIMATE)

### PC 4000 Backhoe:

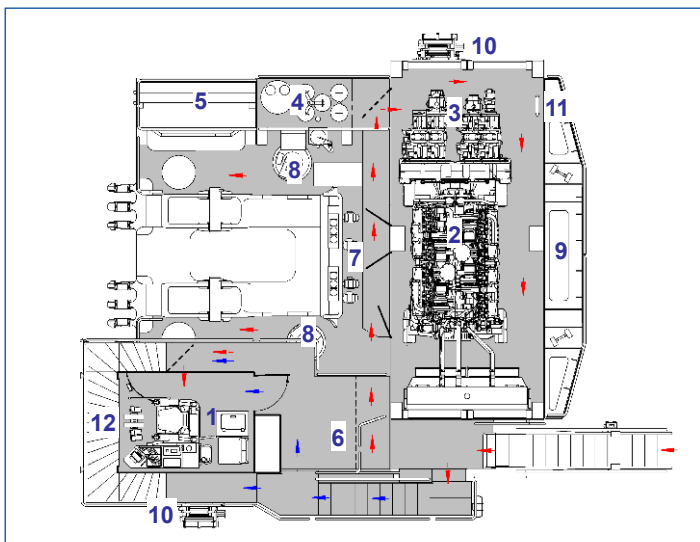
Operating weight including 9.750 mm 32'0" boom, 4.500 mm 14'9" stick, 22 m<sup>3</sup> (29 yd<sup>3</sup>) backhoe bucket, operator, lubricant, coolant, 1/3 fuel and standard equipment.

Shoe Width	Operating Weight	Ground Pressure
1200 mm 47"	404 t 890,700 lb	22,2 N/cm <sup>2</sup> 32.2 psi
1500 mm 59"	409 t 901,500 lb	17,9 N/cm <sup>2</sup> 26 psi

### PC 4000 Front Shovel:

Operating weight including 7.150 mm 23'6" boom, 4.900 mm 16'1" stick, 22 m<sup>3</sup> (29 yd<sup>3</sup>) shovel bucket, operator, lubricant, coolant, 1/3 fuel and standard equipment.

Shoe Width	Operating Weight	Ground Pressure
1200 mm 47"	398 t 877,300 lb	21,8 N/cm <sup>2</sup> 31.6 psi
1500 mm 59"	403 t 888,100 lb	17,7 N/cm <sup>2</sup> 25.7 psi



### Diesel Drive

- 1 Cab
- 2 Diesel Engines
- 3 Hydraulic Pumps
- 4 Hydraulic Tank
- 5 Hydraulic Coolers
- 6 Fuel Tank
- 7 Valve Blocks
- 8 Swing Motors
- 9 Counterweight
- 10 Emergency swing ladder egress
- 11 Emergency access out of machinery house
- 12 See-through Cat Walk

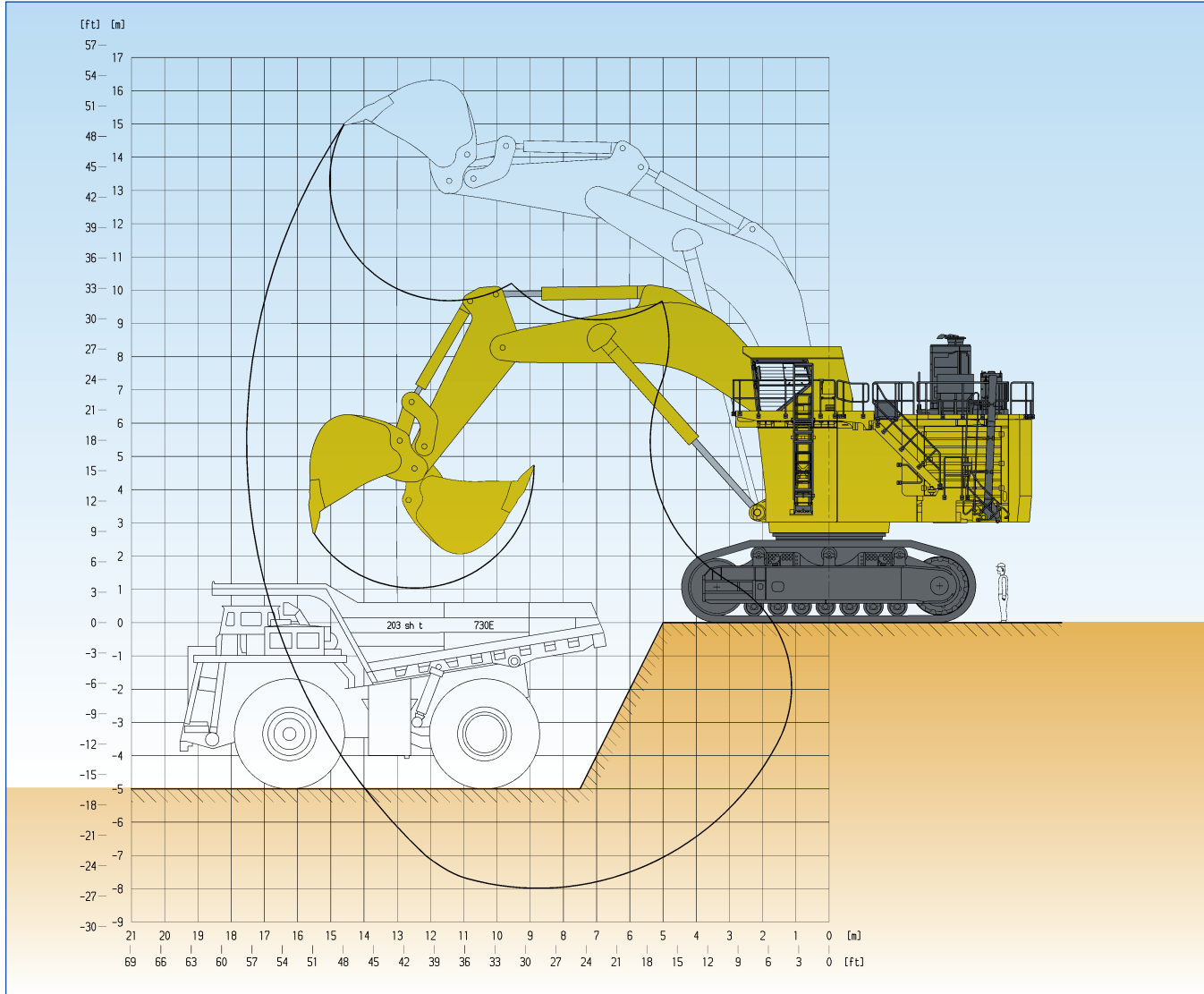
Walkways  
← Lower-Level  
← Upper-Level

# PC4000-11 HYDRAULIC EXCAVATOR

## PRODUCTIVITY-FEATURES



### BACKHOE ATTACHMENT



Boom length	9.750 mm	32'0"	Max. digging height	15.000 mm	49'3"
Stick length	4.500 mm	14'9"	Max. dumping height	9.700 mm	31'10"
Break-out force (ISO)	1.239 kN	278,490 lb	Max. digging depth	8.000 mm	26'3"
Tear-out force (ISO)	1.058 kN	237,810 lb	Max. digging reach	17.500 mm	57'5"
			Max. digging reach at ground level	16.650 mm	54'8"

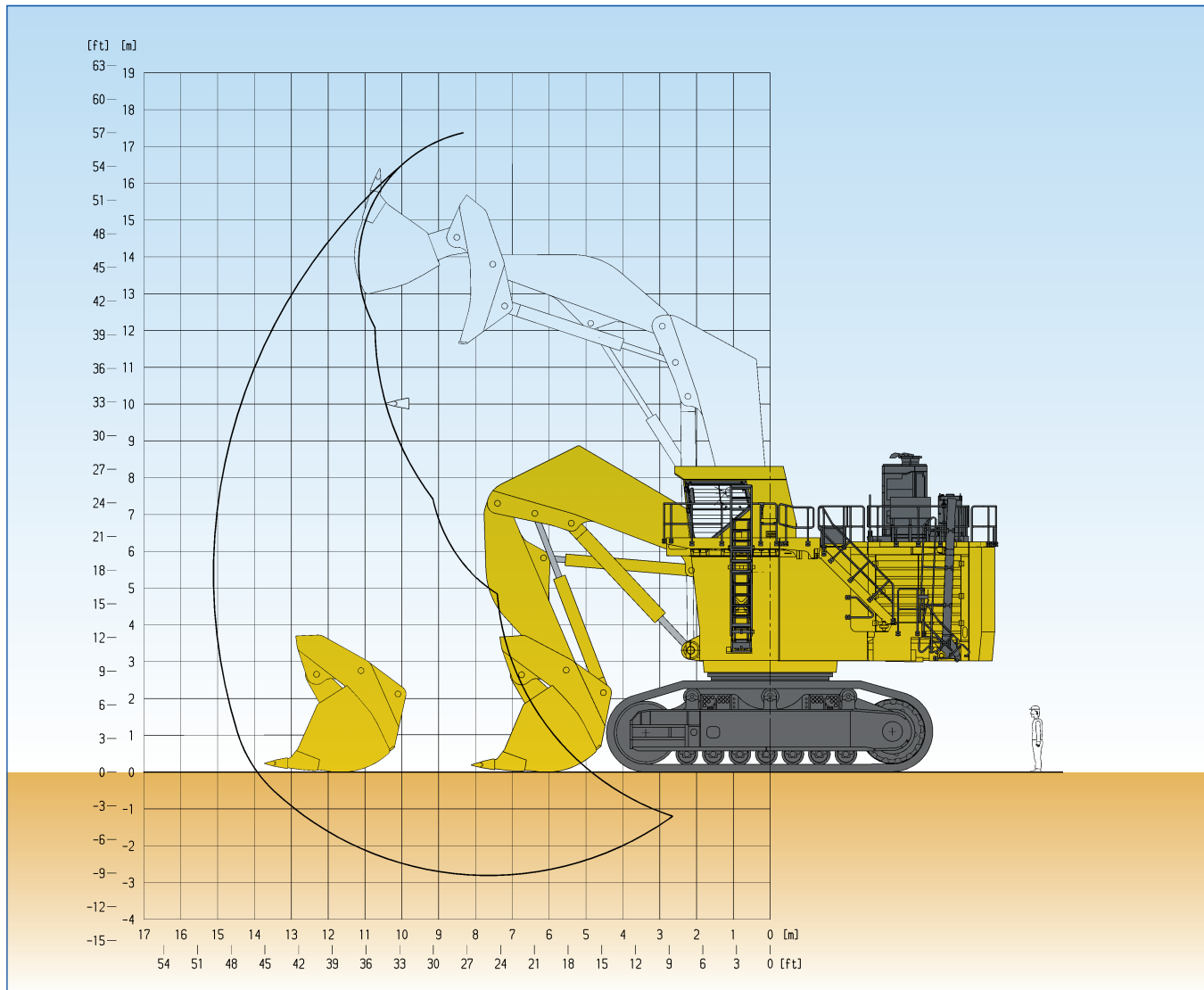
Bucket Capacity (Heaped 1:1) SAE		Width		Teeth	Wear Package acc. abrasiveness	GET System	Max. Material Density (Loose)	
cum	cuyd	mm	foot/inch	qty			t/cum	lb/cuyd
19,0	25.0	3.050	10'0"	5	heavy	Hensley XS 342 *	2,1	3,400
22,0	29.0	3.790	12'5"	6	standard	Hensley XS 342 *	1,8	3,000
23,0	30.0	3.790	12'5"	6	standard	Hensley XS 342 *	1,7	2,900

Alternative buckets on request

\*other systems on request



## FRONT SHOVEL ATTACHMENT



Boom length	7.150 mm	23'6"
Stick length	4.900 mm	16'1"
Break-out force (ISO)	1.349 kN	303,220 lb
Crowd force (ISO)	1.330 kN	298,950 lb

Max. cutting height	17.400 mm	57'1"
Max. dumping height	12.000 mm	39'4"
Max. digging depth	2.900 mm	9'6"
Max. digging reach	15.100 mm	49'6"
Level crowd at ground level	5.700 mm	18'8"
Bucket opening width	2.650 mm	8'8"

Bucket Capacity (Heaped 1:2) SAE		Width		Teeth qty	Wear Package acc. abrasiveness	GET System	Max. Material Density (Loose)	
cum	cuyd	mm	foot/inch				t/cum	lb/cuyd
19,0	25.0	4.020	13'2"	5	heavy	Hensley XS 390 *	2,1	3,400
22,0	29.0	4.020	13'2"	5	standard	Hensley XS 390 *	1,8	3,000
23,0	30.0	4.020	13'2"	5	standard	Hensley XS 390 *	1,7	2,900
24,0	31.5	4.020	13'2"	5	light	Hensley XS 390 *	1,6	2,700

Alternative buckets on request

\*other systems on request



## STANDARD EQUIPMENT

### HYDRAULIC MINING SHOVEL

#### FRONT SHOVEL ATTACHMENT

- 7,15 m 23'6" boom
- 4,9 m 16'1" stick
- Set of cylinders
- 22 m<sup>3</sup> (29 yd<sup>3</sup>) (SAE 2:1) shovel bucket incl. standard wear package with hammerless GET system

#### OR

#### BACKHOE ATTACHMENT

- 9,75 m 32'0" boom
- 4,5 m 14'9" stick
- Set of cylinders
- 22 m<sup>3</sup> (29 yd<sup>3</sup>) (SAE 1:1) bucket incl. standard wear package with hammerless GET system

#### CRAWLER UNDERCARRIAGE

- Heavy-duty shovel type undercarriage
- Centre carbody
- 2 heavy box-type track frames
- 7 bottom rollers and 3 top rollers each side
- 1200 mm 47" cast steel track shoes
- Hydraulic track adjustment and parking brake

### SUPERSTRUCTURE

- Main frame mounted over an externally toothed swing circle carries the drive module
- Komatsu SDA16V160E-3 Tier 4 diesel engine
- Oil and fuel reservoirs
- Hydraulic components
- Counterweight

### LIGHTING

- 14 LED high performance working lights
- Service lights throughout the platform incl. emergency egresses

### OPERATOR CAB

- Enclosed steel cab mounted on viscous pads
- FOPS according ISO 3449
- Air-conditioning unit Süttrak
- Full suspension operator seat with belt
- Controls ergonomic
- KOMTRAX Plus (Monitoring System)
- Joysticks are electro-hydraulic
- 1 large parallel windshield wash wiper
- AM-FM radio with MP3 ready CD player & aux port
- Internal and external sun blinds
- All windows tinted parsol green
- Impact resistant front window (19mm)
- Walkway in front of cab

### LUBRICATION AND SERVICE

- LINCOLN central lubrication for basic machine and attachment and bucket
- LINCOLN automatic pinion lubrication system for swing circle teeth
- WIGGINS service arm carrying fluid receiving connectors for filling of fuel, engine oil and coolant, hydraulic oil, grease, diesel exhaust fluid and the evacuation of coolant, hydraulic and engine oils

### ACCESSORIES INCLUDED

- Acoustic travel alarm
- Hydraulically actuated ground access staircase
- 45° primary access and egress stairway
- 45° access swing stairway (hydraulically operated)
- 3 emergency egresses
  - cab and machinery house roof
  - machinery house escape
- Electric air horn
- Engine turbo and exhaust pipe covers
- Engine oil management package (Reserve & Eliminator systems)
- Service transfer oil pump
- Hand rails and steps on boom
- Tie off points on boom
- Engine emergency stop at ground level



## OPTIONAL EQUIPMENT

### ATTACHMENT/BUCKET

- Boom cylinder sliding guard
- Arm cylinder sliding guard
- Bucket cylinder sliding guard (BH)

### UNDERCARRIAGE

- 1.500 mm 59" track shoes

### POWER

- Electro drive various voltages
- Cable drum without cable
- Fire suppression system, Ansul (Agent LVS+Powder), diesel drive

### COLD WEATHER

- Cold weather package down to -40° C (diesel and electro drive)
- Arctic weather package down to -50° C (diesel and electro drive)
- Hotstart temperature treatment for ambient temperature down to -50° C (diesel and electro drive), external power source not included

### SPECIFIC HYDRAULIC OIL

- Biodegradable hydraulic oil

### MISCELLANEOUS

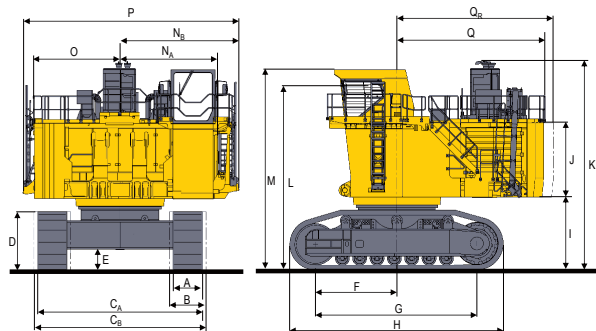
- Camera system acc. ISO5006
- ProVision ready
- Additional LED working lights
- Rotaflare warning lights
- Additional cab A/C
- Additional independent cab heater
- Special painting



## DIMENSIONS

### BASIC MACHINE WITH COUNTERWEIGHT

<b>A</b>	1200 mm	3'11"	<b>J</b>	3085mm	10'2"
<b>B</b>	1500 mm	4'11"	<b>K</b>	8670mm	28'5"
<b>C<sub>A</sub></b>	6750 mm	22'2"	<b>L</b>	7600mm	24'11"
<b>C<sub>B</sub></b>	7050 mm	23'2"	<b>M</b>	8310mm	27'3"
<b>D</b>	2480 mm	8'2"	<b>N<sub>A</sub></b>	4032mm	13'3"
<b>E</b>	930 mm	3'11"	<b>N<sub>B</sub></b>	4882mm	15'11"
<b>F</b>	3380 mm	11'1"	<b>O</b>	3505mm	11'6"
<b>G</b>	6700 mm	22'0"	<b>P</b>	8700mm	20'0"
<b>H</b>	8842 mm	29'0"	<b>Q</b>	6095mm	25'2"
<b>I</b>	3020 mm	9'11"	<b>Q<sub>R</sub></b>	6500mm	21'4"



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