

GD655-6 Motor Grader (Tier 4 final engine)

Proper Machine Shutdown Procedure

FAILURE to follow this procedure will result in premature turbocharger failure and warning code AS10NT activation which leads to failure of the DEF Injection Module.

Engine Shut Down

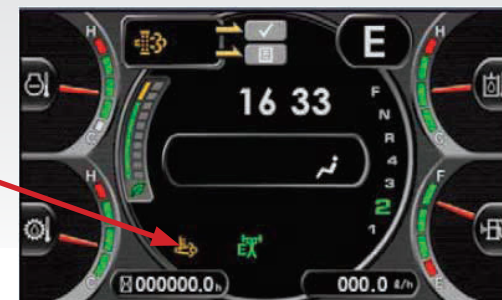
At all times the engine needs to be run at **“Min” low idle** for a minimum of 5 minutes before shutting the engine off.

IF THE MACHINE IS IN ACTIVE OR MANUAL REGENERATION

Follow the below steps to stop the regeneration process

To Disable KDPF Regeneration:

- A. Select user menu on machine keypad
- B. Select KDPF Regeneration menu tab ①
- C. Select Regeneration Disable ②



Once the KDPF Regeneration has been disabled, run machine at **“Min” low idle** for a minimum of 5 minutes before shutting the engine off.

