

D31-22 thru D155AX-8 Dozer (with tier 4 interim and Tier 4 final engine)

Extended Idle Procedure

(ambient temp below 0°C)

In the event that there is a long idle time (in excess of 5 min.), place the throttle control dial at **"1/3 throttle"** and set the work equipment safety lever into the **"lock position"**.

FAILURE to follow this procedure will result in warning code A1UON3 activation which leads to failure of the Diesel Particulate Filter.

Extended Idle Position



Engine Shut Down

At all times the engine needs to be run at **"Min" low idle** for a minimum of 5 minutes before shutting the engine off.

FAILURE to follow this procedure will result in premature turbocharger failure and warning code AS10NT activation which leads to failure of the DEF Injection Module.

Engine Shut Down Position

